

**A SEMICONDUCTOR DEVICE HAVING AN ORGANIC ANTI-
REFLECTIVE COATING (ARC) AND METHOD THEREFOR**

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Abstract of the Disclosure

10 In a making a semiconductor device, a patterning stack above a
conductive material that is to be etched has a patterned photoresist layer that is
used to pattern an underlying a tetraethyl-ortho-silicate (TEOS) layer. The
TEOS layer is deposited at a lower temperature than is conventional. The low
temperature TEOS layer is over an organic anti-reflective coating (ARC) that is
over the conductive layer. The low temperature TEOS layer provides adhesion
between the organic ARC and the photoresist, has low defectivity, operates as a
15 hard mask, and serves as a phase shift layer that helps, in combination with the
organic ARC, to reduce undesired reflection.